

SINGLE SIDED SWING ARM INSTALLATION

1. Install swing arm with pivot tube & bolts (do not tighten at this time)
2. Install 2 key ways on swing arm slots, use (3) ½” bolts, washers & lock tabs (finger tight)
3. Install pulley with chrome allen bolts, using red lock tight.
4. Loosen three ½” bolts on front of swing arm about one turn. (install belt at this time), using the (2) 5/16” bolts located on the left side of swing arm. Adjust out to get proper tension on belt. When this is done remove one of the (3) ½” bolts and reinstall with red lock tight and tighten to 45lbs. When all three are tight, bend the lock tab against the head of bolts. (other tabs get bent into slot)
5. Turn pulley in direction of rotation, *Note how belt “tracks”. Use the (2) ¼” allen set- screws, turning them in, or out to get the belt to track toward the outside of the pulley. When adjusted tighten the ¼” nuts on the set-screws.
6. Install bracket on swing arm for brake caliper using 3/8” allen bolts. Install caliper using 3/8” bolts. Run brake line through loops on bottom side of swing arm, to hold brake line.
7. Install rock guard using (4) ¼” allen bolts and nylock nuts at this time.
8. Tighten pivot bolts at this time.
9. Install rear wheel with 7/16” black allen bolts, apply red lock tight and tighten to 45lbs. Install left and right hubcaps using spanner wrench supplied and gently tap to tighten. (Note hubcaps have left and right side threads, the left side cap is thinner in appearance than the right side)
10. With bike off ground, rotate tire in forward direction to check belt tracking and note any clearance problems. Check wheel and pulley bolts periodically.

******NOTE******

FINAL ASSEMBLY, ALL BOLTS REQUIRE RED LOCK TIGHT

